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Products need labeling

Label printers for industrial applications





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Scopes of delivery, design and technical specifications correspond to the date of the printing. Subject to change. The data provided in the catalog do not represent any warranty or guarantee.



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For current data see also the Internet: www.cab.de/en/squix

Key features



They are for use in a wide range of applications.

They have been developed with a constant focus on easy and intuitive operation as well as high reliability.

The print mechanics and the chassis are made from high-quality materials and perfectly match in shape and function.

A large number of peripherals and software enable customer-specific solutions.

Whether operated stand-alone, linked to a PC or in a network – the rugged printers are always up to the mark.

A powerful processor results in print jobs performed quickly and labels provided straight away.

- reliable and fast printing
- accurate print images
- easy to operate
- compact design
- maximum quality standards

Sample applications

PCB labeling



Type plate labeling



Cardboard and pallet labeling



Label printers with left-aligned material guidance

designed for printing in different print widths on various materials

1.1, 1.2



Slim ones

to print small labels

Label printer	SQUIX 2					
Printable resolution	dpi	300	600			
Print speed	up to mm/s	250	150			
Print width	up to mm	56.9	54.1			



Universal ones

Best-selling industrial devices, providing a wide range of accessories

Label printer	SQUI	X 4.3	SQUIX 4			
Printable resolution	dpi	203	300	300	600	
Print speed	up to mm/s	300	300	300	150	
Print width	up to mm	104	108.4	105.7	105.7	

Basic devices may be provided with an integral cutter.





Wide ones

to print Odette, UCC and GS1 labels in logistics applications

Label printer	SQUIX 6.3					
Printable resolution	dpi	203	300			
Print speed	up to mm/s	250	250			
Print width	up to mm	168	162.6			



Basic device

providing a tear-off plate They print on labels or on continuous materials wound on rolls or fanfold. Materials are torn off on a jagged plate. Cutting is an option, so is external rewinding.



Peel-off device

providing a rewinder internally Peeling off labels is a feature added to a basic version. Labels are separated from the liner after printing to be removed by hand or by an applicator.

The extra wide one

to print pallet or barrel labels

Label printer		A8+
Printable resolution	dpi	300
Print speed	up to mm/s	150
Print width	up to mm	216

For further information on the A8+ see www.cab.de/en/a8plus



Label printer with left-aligned material guidance

as a peel-off device providing a rewinder internally



peel-off device providing a rewinder internally

1 Hinged cover

Material stock can be checked and entire printing processes followed through a large panoramic window.

2 Plungers

One is fixed on the inside. To get a good print image, the second one is moved to the outside margin of a label.

3 Rugged metal chassis

made of cast aluminum to assemble all the units

Coated print rollers

Synthetic rubber is a standard to get highly accurate print images. Silicone coating is an option for extra long service life.

6 Peel-off function

to separate labels from the liner. A powered guide roller and a pinch roller enable highly accurate imprint and peel-off.

6 Peripheral port

to plug additional modules easily and quickly. They are screw-fixed.

🕖 Ribbon holder

Ribbons are quick and easy to replace using three-part tightening axles.

8 Roll holder

Constant tension by means of the margin stop (spring-mounted, screw-capped) while material is fed

Internal rewinder

to wind labels or liners with or without a cardboard core on peel-off devices. Materials are easy to handle using a three-part tightening axle.

🛈 Rocker

Suspension and Teflon-made guide rollers reduce traction and improve the accuracy of print images.

🕕 Material guide

assembled to the rocker. By a user turning the rotary knob, the stop moves to the margin of a label.

Print image accuracy

The smaller a label, the higher are the demands. Using slip correction, print offset can be reduced by ±0.2 mm.

Label printers with centered material guidance



G

attached next to the print roller to ensure accurate print images. Material widths are set with the help of a spindle

5 Slim print rollers

2 Plungers

to obtain accurate print images if small materials and ribbons are in use. They prevent from roller wear, print head contamination and errors while materials are fed.

Synthetic rubber coating

SQUIX 4M

105.7 105.7

600

150

300

300



DR4-M30

DR4-M60

DR4-M80

1.7, 1.8

Label printers "MT" with centered material guidance and a separator



To print textile applications

In applications requiring high heat energies, a ribbon may stick with the textile tape after printing. A draw roller reliably separates the ribbon from the material.

Besides textile applications, also labels or continuous materials wound on rolls or reels can be printed. There is no need of setting the width a label by moving plungers. Adapted print rollers are provided for slim materials.

Label printer		SQUIX 4.3 MT	SQUIX 4 MT				
Printable resolution	dpi	300	300	600			
Print speed	up to mm/s	300	300	150			
Print width	up to mm	108.4	105.7	105.7			

Differences to left-aligned material guidance

1 Ribbon holder

A preprinted ruller simplifies setting a ribbon.

2 Plungers

Both positions remain fixed with all widths of material. There is no need of adjustment on the print head.

3 Antistatic brush

to dissipate electrostatic charge after printing, in particular if plastic materials are in use

4 Separator

In applications requiring high heat energies, a ribbon may stick with the textile tape after printing. A draw roller reliably separates the ribbon from the material.

6 Roll holder

By applying the margin stop, a roll centers automatically

6 Material guide

attached next to the print roller to ensure accurate print images. Material widths are set with the help of a spindle

Slim print rollers

to obtain accurate print images if small materials and ribbons are in use. They prevent from roller wear, print head contamination and errors while materials are fed.

Synthetic rubber coating





7

Label printer SQUIX 4 MT providing a built-on separator

DR4-M30

DR4-M60

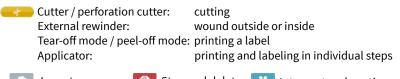
DR4-M80

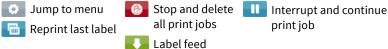
Operation panel

Self-explanatory symbols help with the device settings and enable a printer to be operated intuitive and easily.

- 1 LED: Power ON
- 2 Status bar: reception of data, record data stream, pre-warning to a ribbon ending, SD memory card / USB memory stick plugged, Bluetooth, WLAN, Ethernet, USB slave, time
- Orinter status: ready, pause, number of labels printed in a print job, label in peel-off position, external start signal awaited
- **USB port** to plug a service key or a memory stick, to transfer data to the IFFS memory

Operation









Setup options



Printing parameters

Print positions Y

Printing

Heat level



Print speeds



Video tutorials

External operation panel

same functionality as on the printer

display in landscape or portrait mode

Users are free to choose whether to operate the external panel or the one installed on the printer.

USB 2.0 Hi-Speed device to connect a printer

1 LED: Power ON

- 2 USB port to plug a service key or a memory stick, to transfer data to the IFFS memory
- 3 **Connecting USB cable**, lengths 1.8 m to 16 m If length succeeds 3 m, use only specified cables. For dimensions see assembly instructions



Print heads



Print rollers



Interfaces



A print head can be replaced by any other one, provided they are of equal width. They are detected and calibrated by the CPU automatically.

Major data such as the operational performance, maximum operational temperatures and heat energies are kept in memory on a print head. The data can be read at the premise.

Print heads provided for SQUIX 2, SQUIX 4 - 300, 600 dpi

to print sharp-edge images to print small fonts and graphics on typeplates to print on materials that imply high energy needs

Print heads provided for SQUIX 4.3, SQUIX 6.3 - 203, 300 dpi durable

to operate in harsh environments, thermal direct printing

Two materials:

Print rollers DR

Synthetic rubber coating highly accurate print images, provided as standard

Print rollers DRS Silicone coating extra long service life at a higher print image tolerance

1 Slot to plug a SD memory card

- 2 USB hosts to plug a service key, USB memory stick, keyboard, barcode scanner, USB Bluetooth adapter, USB WLAN stick, external operation panel
- **3 USB 2.0 Hi-Speed device** to connect a PC
- 4 Ethernet 10/100 Mbit/s
- **5 RS232-C** 1,200 to 230,400 baud / 8 bit

Option

Oigital I/O interface

Printing is triggered by a PLC, a sensor or with the help of a hand switch. Status and error reports are displayed.

compliant to IEC/EN 61131-2, type 1+3

All the inputs and outputs are galvanically isolated and protect from reverse polarity. The outputs also protect from short circuit.

PNP inputs

Start printing or labeling Print first label Reprint Delete print job Label removed Stop printing or labeling Pause Reset

PNP, NPN outputs

Device ready Print data available Initial / upper end position Paper feed ON Label in peel-off position Label transfer / lower end position Pre-warning to ribbon ending Collective error

Technical data

• typical \bigcirc possible \blacksquare standard \square option

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	RS232-C 1,200 to 230 USB 2.0 Hi-Speed de Ethernet 10/100 Mbi		ser	vice key	, USB ı	memory							oter									

¹⁾ Specifications are standard values. Applications with small or strongly adhesive labels have to be tested, so are thin, slim, thick or stiff materials.
 ²⁾ when labels are torn off, cut, rewound
 ³⁾ A ribbon should be at least as wide as the liner.

Technical data

■ standard □ option

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	oon pre-warning I oon ending I			Print head voltage Print head temperature Print head open Pinch roller open				
		(peel-off device, separator) Peripheral error						
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and heig factors 2 t ations 0°, and heig uous zoor	90°, 180°, 270° hts 0.9 - 128 m m							
5	n Europea se, simplif se, traditions s and heig		n European Greek e, simplified Latin ke, traditional Hebrew Arabic and heights 1 - 3 mm factors 2 to 10	n European Greek se, simplified Latin Hebrew Arabic s and heights 1 - 3 mm factors 2 to 10 ations 0°, 90°, 180°, 270° s and heights 0.9 - 128 mm uous zoom				

Graphics	lines arrows restandes								
Elements	lines, arrows, rectangles, circles, ellipses - filled and gradient								
Formats	PCX, IMG, BMP, TIF, MAC, GIF, PNG								
Codes									
1D barcodes (linear)	Code 39, Code 93Interleaved 2/5Code 39 Full ASCIIIdent and routing codeCode 128 A, B, Cof Deutsche PostEAN 8, 13CodabarEAN/UCC 128 / GS1-128JAN 8, 13EAN/UPC Appendix 2MSIEAN/UPC Appendix 5PlesseyFIMPostnetHIBCRSS 14UPC A, E, E0								
2D and stacked codes	All codes may vary in heig Orientations 0°, 90°, 180°,	stacked, stacked omni-dired ht, modular width and ratio. 270° ntouts and start/stop codes							
Coffman	are options depending fro	m the type of code.							
Software Label software			-						
Ladel software	cablabel S3 Lite cablabel S3 Viewer cablabel S3 Pro cablabel S3 Print								
Running also with	CODESOFT NiceLabel BarTender								
Stand-alone operation									
Windows printer drivers WHQL certified for	Windows Vista Windows 7 Windows 8 Windows 8.1 Windows 10	Server 2008 Server 2008 R2 Server 2012 Server 2012 R2 Server 2016 Server 2019	•						
Apple Mac OS X printer drivers	from version 10.6								
Linux printer drivers	from CUPS 1.2								
Programming	JScript printer language abc Basic Compiler ZPL II (The datastream m	ust be tested in advance.)							
Integration	SAP Database Connector								
Administration	Printer control Configuration in the Intrar Network Manager (in prep								

cab makes use of free and Open Source software in its products. See information provided on www.cab.de/opensource

OPC UA

All the latest cab printers are ready to interact with machines and components of different manufacturers in industrial plants.

An OPC UA server and a client are a part of the firmware.



For further data see also the Internet: www.cab.de/en/opcua

Label software

cablabel S3 - design, print, administrate

cablabel S3 opens up the full potential of cab devices. At first, a label must be defined. Its modular design enables cablabel S3 adapt to requirements step by step. Embedded plug-ins like the JScript Viewer support features such as native JScript programming. The designer user interface synchronizes in real time, so are JScripts codes. Integrating the Database Connector or a barcode verifier are options.





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For further information see www.cab.de/en/cablabel

Stand-alone printing

Deciding for this operating mode enables a printer to select and print labels even when there is no host system connected. Labels can be designed using software such as cablabel S3 or programmed in a text editor directly on a PC. Data such as label formats, texts, graphics, as well s contents from a database can be stored on a memory card, a USB memory stick or in the printer's internal IFFS memory. Only variable data are sent by a keyboard, a barcode scanner, a scale or any other host system to a printer to be printed. It may also be recalled by the Database Connector from the host and printed.



Printer control



Drivers

cab provides 32 / 64 bit drivers to control a printer with software other than cablabel S3. To run the drivers, operating systems need to be at least Windows¹⁾ Vista, Mac OS X²⁾³⁾ 10.6 and Linux³⁾ CUPS 1.2.



Free download on www.cab.de/en/support

Programming

JScript

cab printers embed the JScript programming language. cab Free manual download on www.cab.de/en/programming

ABC abc Basic Compiler

abc in addition to JScript and as an integral firmware component enables advanced printer programming before data are edited for printout. For example, external printer languages can be replaced without intervening in the print application in progress. Data may be imported as well from other systems such as scales, barcode scanners or a PLC.

Integration

Printer Vendor Program

cab as a partner in this program developed a replace method to control cab printers from SAP⁴ R/3 using SAPScript. Only variable data are sent by a host system to a printer. They unite on the printer with the images and fonts that have been stored in the local memory (IFFS, memory card, etc.).

Printer administration

Configuration in the Intranet and Internet

cab printers integrate a HTTP and FTP server. By this, a printer can be controlled and configured, firmware updated and memory cards managed using standard applications such as web browsers or FTP clients. Using SNMP/SMTP clients, the attention of administrators or operators is drawn to warnings and errors via email or SNMP datagrams. Time and date are synchronized using a time server.



Network Manager in preparation

Several printers can be managed simultaneously in a network, controlled and configured from one place. So are firmware updates, memory card management, data synchronization and PIN administration.

Database Connector

Printers connected to a network may access data directly from a central ODBC or OLEDB database and print it on a label. While printing, data can be rewritten to the database.

¹⁾ Windows is a registered trademark of Microsoft Corporation

- ²⁾ MAC OS X is a registered trademark of Apple Computer, Inc.
- ³⁾ for device series SQUIX, MACH 4S, EOS, HERMES Q, PX Q
- ⁴⁾ SAP and all corresponding logos are trademarks or registered trademarks of SAP SE

Overview of accessories

● typical ○ possible ■ standard □ option

				1.1, 1.2	1.3, 1.4	1.5, 1.6	1.7, 1.8	1.9
Pos.		Basic	Peel-off	SQUIX 2	SQUIX 4.3	SQUIX 6.3	SQUIX 4.3 M	SQUIX 4.3 MT
	Drint rollere DD4 M20, MC0, M00	device	device		SQUIX 4		-	SQUIX 4 MT
2.4	Print rollers DR4-M30, -M60, -M80 Print roller DRS	-	•	-	-	-		
2.3								
2.6	External operation panel							
2.7	Connecting USB cable Antistatic brush							
2.7	Adapter 100							
2.9	SD memory card							
2.10	USB memory stick							
2.11	USB WLAN stick							
2.12	USB WLAN stick with a rod antenna		•					
2.13	USB Bluetooth adapter	•	•					
2.14	Scanner CC200-SQ	•	•					-
Peel-	-							
2.15	Present sensor PS800	_	•				-	-
2.16	Present sensor PS900	-	•					-
2.17	Present sensor PS1000 MP	-	•	-	-	-		-
2.18	Extended peel-off plate DP410	-	•					-
2.19	Reflective product sensor	-	•					-
Inter	faces, switches							
3.1	Digital I/O interface							
3.2	I/O interface plug, SUB-D, 25 pins		•					
3.3	Label selection - I/O box	•	•					
3.4	Hand switch TR2							
3.5	Foot switch		•					
Conn	ecting cable							
4.1	Connecting RS232-C cable	•	•					
Cutti	ng, perforation, stacking	_						
5.1	Cutter CU200, CU400, CU600		0					
5.1	tray included	•	0	-		-		-
5.2	Perforation cutters PCU400/2,5, PCU400/10	•	0	-		-		
5.3	Stacker ST400 M providing a cutter and a base frame	•	0	-	-	-		
5.4	Cutter CSQ 400 tray included		-	-	🔳 or 🗆	-	■ or 🗆	-
Rewi	nding, unwinding							
6.1	Guide plates RG200, RG400	-	•			-		_
6.3	External rewinders ER1/210, ER2/210 ¹⁾	•	0	-			0	-
6.5	External rewinders ER4/300, ER6/300	•	0	-			0	-
6.6	External unwinders EU4/300, EU6/300	•	0	-				
6.7	Kit to adapt a rewinder and/or unwinder		0	-				
	cators, demand modules							
7.1-7.5		-	•					-
7.6-7.8	••	-	•			-		-
7.9	Demand modules S5104, S5106	-	•	-			-	-
7.10	All-around labeler	-	•			-		-
7.11	Tube applicator AXON 2	-		-	-	-		-
	nbly aids		•	_	_		_	
8.1	Mounting plate	-				-		-
8.2	Profiles 40, 80, 120 mm	-				-		-
8.3	Base plate 500 x 255 mm	-				-		-
8.4	Floor stand 1600	-						-
8.5	Printer retainer	-	U					-
	al covers providing an ESD surface	•	•					
9.1 9.2								
	for use in food applications ctive chassis	•	•					
9.3	Stainless steel chassis to protect in food applications	•	•	-				_
	Chassis to protect from dust			_				_
9.4	Chassis to protect from dust Chassis to protect in cleanroom applications	•	•	-				
			-					1

¹⁾ designed for the A+ printer series, adapted to SQUIX; supplied until external rewinders ER20x will be available

Accessories

2.4	Print roller DR4-M30 to process liners and continuous materials up to 30 mm wide Print roller DR4-M60 to process liners and continuous materials up to 60 mm wide Print roller DR4-M80 to process liner and continuous materials up to 80 mm wide	2.15	Present sensor PS800 for use with materials guided left-aligned Labels in peel-off position are detected. After a label has been removed, the next one is printed automatically. Label widths from 16 mm Label heights from 6 mm 7 mm distant from locating edge
2.5	Synthetic rubber coating for highly accurate print images	2.16	Present sensor PS900 for use with materials guided left-aligned or centered
2.6	Print roller DRS4 to process materials up to 120 mm wide Silicone coating for extra long service life at a higher print image tolerance		The moveable sensor in particular qualifies for detecting small or customized labels. After a label has been removed, the next one is printed automatically. Label widths from 4 mm Label heights from 6 mm Left-aligned: 12 - 60 mm distant from locating edge centered: position ibid.
cob B	External operation panel If the operation panel on a printer cannot be accessed after installation, an additional external one can be plugged.	2.17	Present sensor PS1000 MP for use with materials guided centered Labels in peel-off position are detected. After a label has been removed, the next one is printed automatically.
	Printer connection: USB 2.0 Hi-speed device Connecting cables are required for power supply. The following or equivalent cables ensure functionality.		Label widths from 4 mm Label heights from 6 mm centered position
\bigcirc	Connecting USB cable , length 1.8 m Connecting USB cable , length 3 m Connecting USB cable , length 5 m Connecting USB cable , length 11 m Connecting USB cable , length 16 m	2.18	Extended peel-off plate DP410 to process labels that hardly separate from their liner due to a strong adhesive or very thick liner material. Use only if printing on demand has been triggered by the touch of a button or by a control signal. A present sensor cannot be used.
2.7	Antistatic brush to dissipate electrostatic charge after printing, in particular if plastic materials are in use	2.19	Reflective product sensor to detect products automatically on a conveyor
2.8	Adapter 100 to process label rolls having a core diameter of 100 mm	3.1	Digital I/O interface Labeling is triggered by a PLC, a sensor or with the help of a hand switch. Status and error reports are displayed.
2.9	and outside diameters succeeding 180 mm	3.2	I/O interface plug, SUB-D, 25 pins Clamping screws are provided to plug all the control signals to the I/O interface.
	SD memory card	3.3	Label selection - I/O box 16 labels per box can be selected from
2.10	USB memory stick		a memory card by a superior control unit such as a PLC. Two boxes may be plugged. Using an I/O box, four inputs and outputs
2.11	USB-WLAN-Stick 2.4 GHz 802.11b/g/n		suffice to implement simple PLC processes via abc programming.
2.12	Hotspot or Infrastructure Mode	3.4	Hand switch TR2 to plug to the digital I/O interface
2.12	USB WLAN stick with a rod antenna providing extended ranges 2.4 GHz 802.11b/g/n + 5 GHz 802.11a/n/ac	^{3.5}	Foot switch to plug to the digital I/O interface
2.13	Hotspot or Infrastructure Mode USB Bluetooth adapter	4.1	Connecting RS232-C cable 9/9 pins, length 3 m

Cutting, verification, tube labeling



2.14

Cutter CSQ 400 provided for all basic SQUIX 4 devices

assembled to a printer (see delivery program Pos. 1.12/13) or accessorial on delivery.

Paper labels and self-adhesive labels, cardboard and plastic materials, as well as shrink tubes can be cut. By pivoting the cutter, materials can be accessed to be removed. Label heights can be set on the tray.

By keeping in memory the number of cuts, wear can be controlled.

The CSQ 402 provides a more powerful engine and titanium-coated cutters. These guarantee highly performant cutting even through thick materials such as cardboard and shrink tubes, as well as through self-adhesive materials.

Cutter			CSQ 401	CSQ 402	
To be used with			all basic SQUIX 4 devices		
Material	Width	up to mm	120	120	
	Weight of cardboard	up to gr/m ²	200	300	
	Thickness	mm	0.7	1.1	
Cut lengt	h	from mm	10	10	
Tray to co	llect materials length	up to mm	100	100	
Material	passage	up to mm	2.5	2.5	
	formance erial 1 mm high, no ba	cuts/min ackfeed	120	200	
Service li	fe motor no. of cuts	up to	2 mio.	5 mio.	
	cutter no. of cuts	up to	1* mio.	2* mio.	
Controls			cutter has not reac cover remove		

*depending from the material





Scanner CC200-SQ to detect linear barcodes and 2D codes

A camera checks a barcode printed on a label in horizontal or vertical direction in terms of legibility or content. In the case of a bad encoding, printing stops and the label is removed.

The scanner operates in tear-off mode and peel-off mode.

For further information see assembly instructions: www.cab.de/en/cc200

Scanner		CC200-SQ
To be used with		all SQUIX printers
Scan distance	mm	45 - 150
Scan angle	٥	-15 to +15
Number of barcodes on a label		1
Controls	GOODBAD	legibility
	VERIFY	results in terms of legibility are compared with initial data

Tube applicator AXON 2

to label tubes of diameters 10 to 22 mm

optional for diameters 7 to 16 mm see AXON catalog

The tubes may be inserted and removed by hand or automatically by a gripper. They may also be ejected to a tray.

For information on the tube labeling system AXON 2 see

www.cab.de/en/axon-2

Tube a	applicator		AXON 2
To be us	To be used with		SQUIX 4.3 MP, SQUIX 4 MP
Tubes	Diameter	mm	10 - 22
	Length including cap	mm	25 - 120
	Conicity	up to %	0.8
Labels	Materials		paper, plastics such as PET, PP
	Width	mm	5 - 56
	Height	from mm	12
Liner	Width	up to mm	60
Controls	5		applicator pivoted, tube missing, wrong tube diameter

Cutting, perforation, stacking





Cutters CU

to cut paper labels and self-adhesive labels, cardboard, textile and plastic materials, as well as shrink tubes.

Tray to collect a maximum of approx. 50 labels

Cutter		CU200	CU	400	CU600		
To be used with		SQUIX 2 SQUIX 4.3 SQUIX SQUIX 4 SQUIX 4.		SQUIX 4.3 M SQUIX 4 M SQUIX 4.3 MT SQUIX 4 MT	SQUIX 6.3		
Material	Width	up to mm	67 120 114			180	
	Weight of cardboard gr/m ²		60 - 300				
	Thickness mm		0.05 - 1.1				
Cut lengt	h	from mm	5				
Material I	passage	up to mm	2.5				
	formance erial 1 mm high,	cuts/min no backfeed			00		
Stop printing if		cutter has not reached final position					
Tray							
Label hei	ght	up to mm	-	1	00	-	

Perforation cutters PCU400

perforate continuous materials such as textile tapes or shrink tubes to simplify separation by hand. Cutting the material is also possible.

Perforation cutter		PCU400/2,5	PCU400/10		
To be used with		SQUIX 4.3, SQUIX 4, SQUIX 4.3 M, SQUIX 4 M, SQUIX 4.3 MT, SQUIX 4 MT			
Perforatio	on Web spacin	g mm	2.5	10	
	Web width	mm	0.	5	
Material Width up to mm		85			
	Weight of cardboard		60 - 300		
	Thickness	mm	0.05 - 1.1		
Cut lengt	h	from mm	5		
Material p	oassage	from mm	2.5		
Cycle performance cuts/min with material 1 mm high, no backfeed		100			
Stop prin	ting if		cutter has not reached final position		



Stacker ST400 M providing a cutter

- Printed materials are cut and collected. As soon as stacking has reached its maximum height, printing interrupts. Limitations may occur with stiff or curved materials. We recommend to have such applications tested by cab.
- 2 Devices can be set anywhere on a table with the help of a base frame.

Stacker providing a cutter		cutter	ST400 M
To be used with			SQUIX 4.3 M, SQUIX 4 M SQUIX 4.3 MT, SQUIX 4 MT
Material	Width	mm	20 - 100
	Weight of cardb	ooard gr/m ²	60 - 300
	Thickness	mm	0.05 - 0.8
Cut lengt	h	mm	20 - 150
Material p	passage	up to mm	1.2
	formance erial 1 mm high, ı	cuts/min no backfeed	100
Stop prin	ting if		cutter has not reached final position, paper jam, stacker cover open, stacking has reached maximum height
Stacking	height	up to mm	100



Support table - label W x H

The table and the protective cover adapt to the label size. To be requested individually

5.2

Rewinding, unwinding with or without the use of a cardboard core









Guide plates RG enable labels to be rewound internally on peel-off printers. The peel-off plate is therefore replaced by a guide plate.

Guide plate		RG200 RG400			
	To be used with		SQUIX 2 P	SQUIX 4.3 P SQUIX 4 P	SQUIX 4.3 MP SQUIX 4 MP
	Material width	up to mm	67	120	114
Concession of the local division of the loca	Roll diameter up to mm		142		
	Tightening axle core diameters of	mm	38.1 - 40		
Winding		outside			

External rewinders ER1, ER2 to plug directly to a printer using screws They pick up materials wound either on the outside or on the inside. An electronic swing arm keeps winding consistent and tight.

External rewinder		ER1/210	ER2/210	
To be used with		SQUIX 4.3, SQUIX 4 SQUIX 4.3 M, SQUIX 4 M	SQUIX 6.3	
Material width	up to mm	120	180	
Roll diameter	up to mm	205		
Tightening axle core diameters of mm		7	6	
Winding		outside o	or inside	

External rewinders ER4, ER6 providing a built-in power supply unit They operate also with printers other than cab.

They pick up materials wound either on the outside or on the inside. An electronic swing arm keeps winding consistent and tight.

External rewinder		ER4/300	ER6/300	
To be used with		SQUIX 4.3, SQUIX 4 SQUIX 4.3 M, SQUIX 4 M	SQUIX 6.3	
Material width	up to mm	120	180	
Roll diameter up to mm		300		
Tightening axle core diameters of mm		76		
Winding		outside or inside		
Kit to adapt				
ER4, ER6 to a SQUIX printer				
	6 6 L H M			

ER4, ER6 and EU4, EU6 to a SQUIX printer

External unwinders EU

enable labels to be fed consistent even if rolls are heavy. They pick up materials wound either on the outside or on the inside.

External unwinder		EU4	EU6/300		
To be used with		SQUIX 4.3 SQUIX 4			
Material width	up to mm	120	114	180	
Roll diameter up to mm		300			
Core diameter	up to mm	38.1			
	adapter included mm	76			
Winding		outside or inside			
Kit to adapt					
EU4, EU6 to a SQU	JIX printer				
ER4, ER6 and EU4	, EU6 to a SQUIX printer				

Applicator S1000



Labeling in real time

A S1000 assembled to a SQUIX peel-off printer provides a cost-effective solution if operated semi-automatically or integrated in vertical orientation in production lines. A stroke cylinder applies the labels to products.

Long service life

The ball bearing guide bars are low-wear.

Products of different heights can be labeled by means of a stroke cylinder. Various stroke lengths are provided.

3 Compressed air regulation unit

Micro filters prevent from contamination. Regulating the pressure ensures a permanent good labeling quality.

4 Highly-reliable processes

The supporting air, intake air and stroke speed may be adapted. If sensitive products and packagings are in use, the pressing force can be reduced to less than 10N (1 kg). To prevent intake ducts from contamination, they get purged after any labeling.

5 Label sizes

Labels 25 to 176 mm wide and 25 to 200 mm high can be applied.

Supporting air

to blow labels onto a pad

🕖 Pad

Labels are transferred to a pad and held there by vacuum. They move towards a product uby means of a stroke cylinder.

Pre-dispense button

to verify a labeling process. By pushing the button once, a label is printed and transferred to the applicator. By pushing the button once more, labeling is triggered.

Applicator		S1000-220	S1000-300	S1000-400
To be used with	SQUIX 2, SQUIX 4.3, SQUIX 4 SQUIX 4.3 M, SQUIX 4 M, SQUIX 6.3			
Cylinder stroke mm		220	300	400
Pad stroke below the device mm		64 144 244		
Compressed air bar		4.5		
Cycle rate labels/min approx. ¹⁾			25	

¹⁾ calculated at a stroke of 100 mm below the device, with labels 100 mm high, at a print speed of 100 mm/s

Accessories



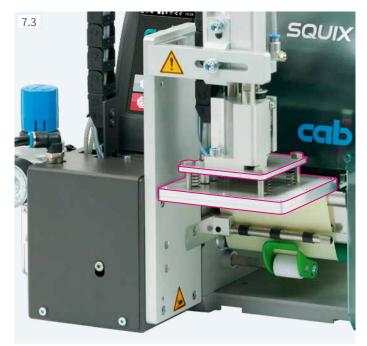
Universal pads

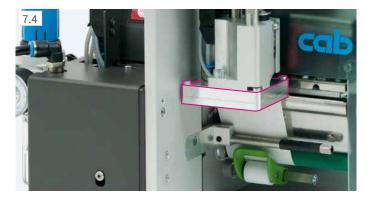
Drilled intake holes are arranged in a grid and covered by foil, to be pierced according to the size of a label.

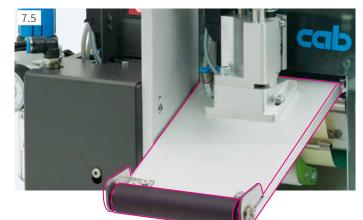
Universal pad	A1	021	A1021
To be used with	SQUIX 2	SQUIX 4.3 SQUIX 4	SQUIX 4.3 SQUIX 4
Label width mn	n 25 - 63	25 - 70	25 - 90
Label height mn	า 25	- 60	25 - 90
Product surface		flat	
Product height		various	
State of a product during labeling		at rest	

Applicator S1000 accessories









Tamp pads

are manufactured according to the size of a label.

Tamp pad			A1021	
To be used with		SQUIX 2	SQUIX 4.3 SQUIX 4	SQUIX 6.3
Label width	mm	25 - 63	25 - 116	50 - 176
Label height	mm		25 - 200	
Product surface		flat		
Product height		various		
State of a product during labeling		at rest		

Universal pads, spring-mounted

Pitch of spring enables labels to apply even on inclined surfaces. Drilled intake holes are arranged in a grid and covered by foil, to be pierced according to the size of a label.

Universal pad		A1321	A1321	
To be used with		SQUIX 4.3, 4	SQUIX 4.3, 4	
Label width	mm	25 - 116	25 - 116	
Label height	mm	25 - 102	25 - 152	
Product surface		flat		
Product height		various		
State of a product during labeling		at rest		

Tamp pads, spring-mounted

Pitch of spring enables labels to apply even on inclined surfaces. Manufacture according to the size of a label

Tamp pad		A1321		
To be used with		SQUIX 4.3, 4 SQUIX 6.3		
Label width	mm	25 - 116 50 - 176		
Label height	mm	25 - 200		
Product surface		flat		
Product height		various		
State of a product during labeling		at rest		

Blow pads

to apply labels on products sensitive to pressure. A pad moves to a height fixed approx. 10 mm above a product to trigger labeling.

Blow pad		A2021		
To be used with		SQUIX 2	SQUIX 4.3, 4	SQUIX 6.3
Label width	mm	25 - 63	25 - 116	provided
Label height	mm	25 - 100 on		on request
Product surface		flat		
Product height		fixed		
State of a product during labeling		at rest or in motion		

Roll-on pads

Labels are fed to the roller of a pad during printing. The pad then moves to the product. Labels are picked up by the product in motion and rolled on.

Roll-on pad		A1411		
To be used with		SQUIX 4.3, 4	SQUIX 6.3	
Label width	mm	25 - 116	50 - 176	
Label height	mm	80 - 200		
Product surface		flat		
Product height		various		
State of a product during labeling		in motion		

Applicator S3200



Labeling in real time

A S3200 assembled to a SQUIX peel-off printer provides a cost-effective solution if operated semi-automatically or integrated in production lines. Printed labels are applied to products automatically. For this purpose, labels are set 45° to 95° to the horizontal by a rotary cylinder and move towards products by means of a a short-stroke cylinder.

In terms of service life, pre-dispense, compressed air regulation, process reliability and supporting air, data correspond to the S1000 applicator (see page 18).

Applicator		S3200
To be used with		SQUIX 2, SQUIX 4.3, SQUIX 4, SQUIX 4.3 M, SQUIX 4 M
Rotary cylinder		45° - 95°
Stroke cylinder	up to mm	30
Immersion depth Pad F	up to mm	5
Compressed air	bar	4.5
Cycle rate labels/m	in approx. ¹⁾	20

¹⁾ calculated with labels 40 mm high, at a print speed of 100 mm/s Tamp pads or blow pads

are manufactured according to the size of a label.

Tamp pad		A3200-1100		
To be used with		SQUIX 2	SQUIX 4.3, 4	
Label width	mm	4 - 63	10 - 116	
Label height	mm	6 - 80		
Product surface		flat		
State of a product during labeling		at rest		
Blow pad		A3200-2100		
Blow pau		A3200-	2100	
To be used with		SQUIX 2	SQUIX 4.3, 4	
-	mm			
To be used with	mm mm	SQUIX 2	SQUIX 4.3, 4 10 - 116	
To be used with Label width		SQUIX 2 10 - 63	SQUIX 4.3, 4 10 - 116 80	

Demand modules



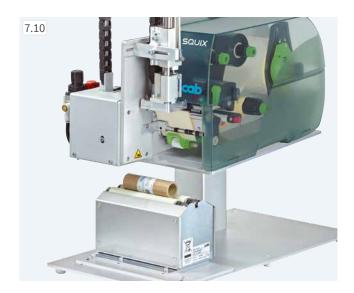
Demand modules S5104, S5106

label products in motion on a conveyor. Positions are detected by a product sensor. As soon as peel-off has been triggered, the next label is printed. The speed of a product on the conveyor must adapt to the print speed. A reflective sensor detects positions.

Demand module		S5104	S5106
To be used with		SQUIX 4.3, SQUIX 4	SQUIX 6.3
Label width	mm	25 - 116	50 - 176
Label height	mm	25 - 210	
Print line distance to the peel-off plate	mm	336 - 518	
Product surface		flat	
Product height		fixed	
State of a product during labeling		in motion, speed adapted to the printer	
Cycle rate labels/min ap	oprox.1)	6	0

¹⁾ calculated with labels 100 mm high, at a print speed of 100 mm/s

All-around labeler



All-around labeler

to label cylindric items on a 360° circumference. Products are laid onto the rollers and labeling is triggered via a hand switch or a foot switch.

Delivery includes a mount, a cable to connect to a SQUIX printer, and a foot switch

Tamp pad		A1021	M1021	
To be used with		SQUIX 2	SQUIX 4.3, SQUIX 4	
Label width	mm	25 - 63	25 - 116	
Label height	mm	25 - 140		
Product diameter	mm	12 - 40		
Product surface		cylindric		
State of a product during labeling		in rotary motion		

Assembly aids provided for SQUIX label printers



Mount

to assemble a labeling system and a product retainer

Mounting plate

to assemble a labeling system

2 Profile

aluminum square 40, 80, 120 mm; further lengths may be provided on request

3 Base plate

to assemble a product retainer 500 x 255 mm standard size



Floor stand

to enable a printer operate quickly and flexibly in any production line. Positions (i.e. heights, widths) on which products need to be labelled can be set in few steps. Four guide rollers on the carriage provide mobility. To be aligned on site using adjustable feet

Floor stand		1600
Total height	mm	1,600
Labeling heights	up to mm	1,400
Outreach to centre of label	mm	230 - 500
Carriage dimensions	W x H x D mm	600 x 140 x 860



Printer retainer

to fix and quick-lock a label printer

Label printers providing special covers or protective chassis



Printers providing a conductive ESD surface

available for all printer types

All the parts of a casing are manufactured according to DIN EN 61340-5-1:2016 to protect from electrostatic charge.

Surface resistant according to DIN IEC 60093 $\leq 10^4$ ohm; charge reduces from 1,000 V to 100 V in less than two seconds

The hinged cover with the upper device plate (as a unit) are provided as a spare part.

1.11



Printers for use in food applications

available for all printer types

Covers are magnetic so that splindered parts can be detected by metal detectors or x-ray inspection systems.

Blue color serves for optical differentiation from food.

The entire casing may be manufactured detectable on request.

The materials manufactured comply with food regulations such as EU Nr. 10/2011 and FDA CFR 21 177.2600.



Stainless steel chassis to protect in food applications

available for SQUIX 4 and SQUIX 6 printers

Labels are removed through the front.

FThe front has to be opened and the printer pulled out on telescopic rails to replace materials. Close the front for steam jet cleaning.

Protection class IP69K according to EN 60529





Chassis to protect from dust

available for SQUIX 4 and SQUIX 6 printers

Labels are removed through the front.

The fan with a filter provide overpressure and prevent from dust entering the chassis.

Protection class IP52 according to EN 60529

Chassis providing a suction nozzle to protect in cleanroom applications available for SQUIX 4 and SQUIX 6 printers

Maintenance



Label sensors unlock by touch to be pulled out.



Print heads require few steps to be replaced. In general, no adjustments are needed.



Print rollers are quick and easy to remove using a screw.

ONE tool

is provided ready on a device to replace all the components and assemble periphery.

cab



Service

Trained cab technicians provide worldwide support in maintenance and repair matters.

Send your printer to a cab service point or a selected service partner. Your device will be checked and repaired within few workdays. If required, a loan unit will bridge the gap.

You prefer maintenance and repair in your company? Then make an appointment with our Service Department: phone **+49 721 6626 300**, email: **service.de@cab.de**

Trainings

Refresh your know-how of cab devices as regards efficient operation, service and repair.

Our trainings in Karlsruhe provide information on how to operate a device, label design, software, printer drivers, programming, database access and how to integrate in a network or a superior ERP system. We gladly send you comprehensive data on our current trainings.

We also offer trainings adapted to your demands - either at our premise in Karlsruhe or in your company.

Delivery program of label printers

Pos		Part no.	Label printers with left-aligned material guidance
1.1		5977030 5977031	Label printer SQUIX 2/300 Label printer SQUIX 2/600
1.2		5977032 5977033	Label printer SQUIX 2/300P Label printer SQUIX 2/600P
1.3		5977014 5977015 5977001 5977002	Label printer SQUIX 4.3/200 Label printer SQUIX 4/300 Label printer SQUIX 4/600
1.4		5977016 5977017 5977004 5977005	Label printer SQUIX 4.3/200P Label printer SQUIX 4.3/300P Label printer SQUIX 4/300P Label printer SQUIX 4/600P
1.5		5977034 5977035	Label printer SQUIX 6.3/200 Label printer SQUIX 6.3/300
1.6		5977036 5977037	Label printer SQUIX 6.3/200P Label printer SQUIX 6.3/300P
Pos	•	Part no.	Label printers with centered material guidance
1.7		5977018 5977019 5977010 5977011	Label printer SQUIX 4.3/200M Label printer SQUIX 4.3/300M Label printer SQUIX 4/300M Label printer SQUIX 4/600M
1.8		5977022 5977023 5977007 5977008	Label printer SQUIX 4.3/200MP Label printer SQUIX 4.3/300MP Label printer SQUIX 4/300MP Label printer SQUIX 4/600MP
1.9		5977024 5977012 5977025	Label printer SQUIX 4.3/300MT Label printer SQUIX 4/300MT Label printer SQUIX 4/600MT
Pos		Part no.	Optional label printers
1.10		5977xxx.124	Printers providing an ESD surface Label printer SQUIX x/xxx-ESD "x" - device Pos. 1.1-1.5
			Printers for use in food applications

Label printer SQUIX x/xxx-FOOD

x - user-specific part no. following request

"x" - device Pos. 1.1-1.5

5977xxx.122

1.11

Pos.	Part no.	Label printers with cutter CSQ
1.12	5977014.648 5977018.648 5977001.648 5977010.648 5977002.648 5977011.648	Label printer SQUIX 4.3/200-C1 Label printer SQUIX 4.3/200M-C1 Label printer SQUIX 4/300-C1 Label printer SQUIX 4/300M-C1 Label printer SQUIX 4/600-C1 Label printer SQUIX 4/600M-C1
1.13	5977014.649 5977018.649 5977001.649 5977010.649 5977002.649 5977011.649	Label printer SQUIX 4.3/200-C2 Label printer SQUIX 4.3/200-C2 Label printer SQUIX 4/300-C2 Label printer SQUIX 4/300M-C2 Label printer SQUIX 4/600-C2 Label printer SQUIX 4/600M-C2

Scope of delivery

Label printer Power cable type E+F, length 1.8 m Connecting USB cable, length 1.8 m Instructions DE/EN

Available online



https://setup.cab.de/en

Instructions in 30 languages Configuration manuals DE/EN/FR Service manuals DE/EN Spare parts lists DE/EN Programming manual EN Windows printer drivers WHQL certified for Windows Vista Server 2008 Windows 7 Server 2008 R2 Windows 8 Server 2012 Server 2012 R2 Server 2016 Windows 8.1 Windows 10 Server 2019 Apple Mac OS X printer drivers DE/EN/FR

Linux printer drivers DE/EN/FR cablabel S3 Lite software cablabel S3 Viewer Database Connector

Pos		Part no.	Wear parts
		5977384.001 5977385.001	Print head 2/300 Print head 2/600
		5977382.001 5977383.001	Print head 4.3/200 Print head 4.3/300
2.1		5977444.001 5977380.001	Print head 4/300 Print head 4/600
		5977386.001 5977387.001	Print head 6.3/200 Print head 6.3/300
2.2		5954102.001 5954180.001 5954245.001	Print roller DR2 Print roller DR4 Print roller DR6
2.3		5954104.001 5954183.001 5954246.001	Guide roller RR2 Guide roller RR4 Guide roller RR6

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Delivery program of accessories

Pos	•	Part no.	
		5953700.001	Print roller DR4-M30
2.4		5953701.001	Print roller DR4-M60
		5953702.001	Print roller DR4-M80
2.5		5954978.001 5954985.001 5954979.001	Print roller DRS2 Print roller DRS4 Print roller DRS6
		6010186	External operation panel
2.6		5907718.850	Connecting USB cable, length 1.8 m
		5907730.850	Connecting USB cable, length 3 m
		5907750.850	Connecting USB cable, length 5 m
	1	5907760.850	Connecting USB cable, length 11 m
		5907765.850	Connecting USB cable, length 16 m
2.7	in the second second	5977797 5977339	Antistatic brush 2" Antistatic brush 4" / 6"
2.8	Q	5959622	Adapter 100
2.9		5977370	SD memory card
2.10		5977730	USB memory stick
2.11	2	5978912.001	USB WLAN stick 2.4 GHz 802.11b/g/n
2.12		5977731	USB WLAN stick with a rod antenna 2.4 GHz 802.11b/g/n + 5 GHz a/n/ac
2.13	2	5977732	USB Bluetooth adapter
2.14	C	5977840	Scanner CC200-SQ
Pos	•	Part no.	Peel-off
2.15		5977585	Present sensor PS800
2.16		5984482 5977538	Present sensor PS 2/900 Present sensor PS 4/900
2.17		5977735	Present sensor PS1000 MP
2.18		5977798 5978908 5977799	Extended peel-off plate DP210 Extended peel-off plate DP410 Extended peel-off plate DP610
2.19	P	5978909	Reflective product sensor

Pos	•	Part no.	Interfaces, switches
3.1	ĮP.	5977767	Digital I/O interface
3.2		5917651	I/O interface plug, SUB-D, 25 pins
3.3	ß	5948205	Label selection - I/O box
3.4		5955710	Hand switch TR2
3.5	P	5955711	Foot switch
Pos	•	Part no.	Connecting cable
4.1		5550818	Connecting RS232-C cable 9/9 pins, length 3 m
Pos	•	Part no.	Cutting, perforation, stacking
5.1		5979032 5978900 5979033	Cutter CU200 Cutter CU400 tray included Cutter CU600
5.2		5978901 5978920	Perforation cutter PCU400/2,5 Perforation cutter PCU400/10
5.3		5978902	Stacker ST400 M providing a cutter and a base frame
5.5	-	хххххх	Base frame, label W x H
5.4		5984550 5984565	Cutter CSQ 401 tray included Cutter CSQ 402 tray included
Pos	•	Part no.	Rewinding, unwinding
6.1		5979031 5978903	Guide plate RG200 Guide plate RG400
6.3		5948102.597 5943251.597	External rewinder ER1/210 External rewinder ER2/210
6.5		5946090 5946420	External rewinder ER4/300 External rewinder ER6/300
6.6		5946091 5946421	External unwinder EU4/300 External unwinder EU6/300
6.7		5978943	Kit to adapt ER4, ER6 and EU4, EU6

 ${\boldsymbol x}$ - user-specific part no. following request

Delivery program of accessories

Pos.		Dart no	Applicators domand modules
Pos		Part no.	Applicators, demand modules
7.1		5976086 5976087 5976088	Applicator S1000-220 Applicator S1000-300 Applicator S1000-400
		5949072	Universal pad A1021 up to 70 x 60
7.2	Ali	5949075	Universal pad A1021 up to 90 x 90
		хххххх	Tamp pad A1021 W x H
		5949076	Universal pad A1321 up to 116 x 102
7.3		5949077	Universal pad A1321 up to 116 x 152
		***	Tamp pad A1321 W x H
7.4	ap Ali	хххххх	Blow pad A2021 W x H
7.5		***	Roll-on pad A1411 W x H
7.6		5976085	Applicator S3200
7.7		***	Tamp pad A3200-1100 W x H
7.8	and the	хххххх	Blow pad A3200-2100 W x H
7.9		5976083 5979035	Demand module S5104 Demand module S5106
7.10		5976084 5979089 5550999 8930933.001	All-around labeler Mount Cable to connect to a SQUIX printer Foot switch
7.11	Alon 2	5979509	Tube applicator AXON 2 providing a TRV transport roller a tray a peel-off plate 56

Pos.	Part no.	Assembly aids
8.1	5979036 5978910 5978923	Mounting plate SQUIX 2 Mounting plate SQUIX 4 Mounting plate SQUIX 6
8.2	5958365 5965929 5971136	Profile 40 Profile 80 Profile 120 further lengths provided on request
8.3	5961203	Base plate 500 x 255
8.4	5947400	Floor stand 1600
8.5	5979037 5978922 5979038	Printer retainer SQUIX 2 Printer retainer SQUIX 4 Printer retainer SQUIX 6
Pos.	Part no.	Special covers
9.1	5977771.001 5977763.001 5977772.001	Hinged cover SQUIX 2-ESD Hinged cover SQUIX 4-ESD Hinged cover SQUIX 6-ESD
9.2	5977773.001 5977764.001 5977774.001	Hinged cover SQUIX 2-FOOD Hinged cover SQUIX 4-FOOD Hinged cover SQUIX 6-FOOD
Pos.	Part no.	Protective chassis
9.3	5979071 5979305	Stainless steel chassis SQUIX 4 Stainless steel chassis SQUIX 6
		Chassis SOLINY 4 220 V
	5979080 5979300	Chassis SQUIX 4 220 V to protect from dust Chassis SQUIX 6 220 V to protect from dust
9.4		to protect from dust Chassis SQUIX 6 220 V
9.4 Pos.	5979300 5979080.126	to protect from dust Chassis SQUIX 6 220 V to protect from dust Chassis SQUIX 4 to protect in cleanroom applications Chassis SQUIX 6
	5979300 5979080.126 5979300.126	to protect from dust Chassis SQUIX 6 220 V to protect from dust Chassis SQUIX 4 to protect in cleanroom applications Chassis SQUIX 6 to protect in cleanroom applications
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cab product overview

Label printers MACH1, MACH2



Label printers SQUIX 2



Label printer **XD4T** double-sided



Tube labeling systems AXON



Label dispensers HS, VS



SQUIX 4

Label printers XC two-colored

Label printers

Label printers

EOS 2



Print modules PX Q



Labeling heads



Label printers EOS 5



Label printers SQUIX 6.3



Print and apply systems HERMES Q



Labels and ribbons



Marking lasers XENO 4

MACH 4S

Label printers

Label printer

A8+

Print and apply systems Hermes C two-colored



Label software cablabel S3



Laser marking systems









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